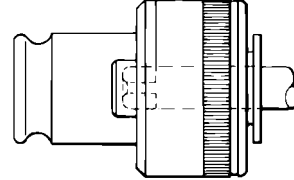
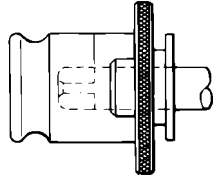


TAP CHUCKS: DIN STANDARD



DIN Standard Taps, Positive Drive (PD)

Chuck Size	Tap Size	Shank Ø (mm)	Square A/F (mm)	PD
0	M1 - M1.8, M3 - M3.5	2.50	2.10	X600100
	M2 - M2.6, M4	2.80	2.10	X600101
	M3, M5	3.50	2.70	X600102
	M3.5	4.00	3.00	X600103
	M4, M6	4.50	3.40	X600104
	M7	5.50	4.30	X600105
	M5, M6, M7, M8	6.00	4.90	X600106
	M10	7.00	5.50	X600107
	M8	8.00	6.20	X600108
1	M3, M5	3.50	2.70	X610102
	M3.5	4.00	3.00	X610103
	M4, M6	4.50	3.40	X610104
	M7	5.50	4.30	X610105
	M5, M6, M7, M8	6.00	4.90	X610106
	M10	7.00	5.50	X610107
	M8	8.00	6.20	X610110
	M12	9.00	7.00	X610111
	M10	10.00	8.00	X610112
	M14	11.00	9.00	X610111
2	M10	7.00	5.50	X620107
	M8	8.00	6.20	X620010
	M12	9.00	7.00	X620011
	M10	10.00	8.00	X620012
	M14	11.00	9.00	X620011
	M16	12.00	9.00	X620012
	M18	14.00	11.00	X620015
	M20	16.00	12.00	X620014
	M22, M24	18.00	14.50	X620015
3	M14	11.00	9.00	X630111
	M16	12.00	9.00	X630112
	M18	14.00	11.00	X630115
	M20	16.00	12.00	X630114
	M22, M24	18.00	14.50	X630115
	M27	20.00	16.00	X630118
	M30	22.00	18.00	X630117
	M33	25.00	20.00	X630120
M36	28.00	22.00	X630121	

DIN Standard Taps, Slipping Clutch Drive (SCD)

Chuck Size	Tap Size	Shank Ø (mm)	Square A/F (mm)	SCD
0	M1 - M1.8	2.50	2.10	X602100
	M3	2.50	2.10	X602150
	M3.5	2.50	2.10	X602151
	M2, M2.2	2.80	2.10	X602101
	M2.5	2.80	2.10	X602152
	M4	2.80	2.10	X602153
	M3	3.50	2.70	X602102
	M5	3.50	2.70	X602154
	M3.5	4.00	3.00	X602103
	M4	4.50	3.40	X602104
	M6	4.50	3.40	X602155
	M7	5.50	4.30	X602105
	M5	6.00	4.90	X602106
	M6	6.00	4.90	X602156
	M8	6.00	4.90	X602157
	M10	7.00	5.50	X602107
	1	M3	3.50	2.70
M5		3.50	2.70	X612154
M3.5		4.00	3.00	X612103
M4		4.50	3.40	X612104
M6		4.50	3.40	X612155
M5		6.00	4.90	X612106
M6		6.00	4.90	X612156
M7		5.50	4.30	X612105
M8		6.00	4.90	X612157
M10		7.00	5.50	X612107
M8		8.00	6.20	X612110
M12		9.00	7.00	X612151
M10		10.00	8.00	X612012
2	M10	7.00	5.50	X622107
	M8	8.00	6.20	X622010
	M12	9.00	7.00	X622051
	M10	10.00	8.00	X622012
	M14	11.00	9.00	X622111
	M16	12.00	9.00	X622112
	M18	14.00	11.00	X622015
	M20	16.00	12.00	X622114
	M14	11.00	9.00	X632111
	M16	12.00	9.00	X632112
3	M18	14.00	11.00	X632015
	M20	16.00	12.00	X632114
	M22	18.00	14.50	X632115
	M24	18.00	14.50	X632158
	M27	20.00	16.00	X632018
	M30	22.00	18.00	X632117
	M33	25.00	20.00	X632118
	M36	28.00	22.00	X632119